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NAMIBIAN STANDARD

Prerequisite programmes on food safety – Part 4: Food packaging manufacturing

This Namibian standard is the identical implementation of ISO/TS 22002-4:2013 and is adopted with the permission of the International Organization for Standardization

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Introduction

- Sets out specific food safety requirements for organizations in the food chain. One such requirement is that organizations establish, implement and maintain prerequisite programmes (PRP) to assist in controlling food safety hazards (NAMS/ISO 22000:2013, Clause 7)
- In addition to addressing the requirements of ISO 22000: 2005, 7.2, this Technical Specification includes communication requirements from ISO 22000: 2005, 5.6
- This Technical Specification is intended to be used to support management systems designed to meet the requirements specified in NAMS/ISO 22000:2014, and sets out the detailed requirements for those programmes.
- This Technical Specification does not duplicate requirements given in NAMS/ISO 22000:2014 and is intended to be used in conjunction with NAMS/ISO 22000:2013
- Intended use of the food packaging needs to be fully understood so that any food safety hazard can be identified and addressed through appropriate food packaging design 4.14 and ISO 22000 as shown in Annex A

Keywords

Food packaging hazard, food packaging withdrawal, hygiene, incident, intermediate product, migration, outsourcing, packaging, rework, risk, safety, food packaging

National foreword

This Namibian Standard is identical to the International Standards ISO/TS 22002-4:2013 – Prerequisite programmes on food safety – Part 4: Food packaging manufacturing and was approved by NSI TC 3 and approved in accordance with procedures of the NSI and in compliance with Annex 3 of the WTO/TBT Agreement.

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**Prerequisite programmes on food
safety —**

Part 4:
Food packaging manufacturing

*Programmes prérequis pour la sécurité des denrées alimentaires —
Partie 4: Fabrication des emballages alimentaires*





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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 34, *Food products*, Subcommittee SC 17, *Management systems for food safety*.

ISO/TS 22002 consists of the following parts, under the general title *Prerequisite programmes on food safety*:

- *Part 1: Food manufacturing*
- *Part 2: Catering*
- *Part 3: Farming*
- *Part 4: Food packaging manufacturing*

The following part is under preparation:

- Part 5: Transport and storage

This Technical Specification is based on

- BS PAS 223:2011,^[1] and
- EN 15593:2008.^[2]