

NAMS 1545-5: 2022

Edition 1.1

SANS 1545-5: 2007

NAMIBIAN STANDARD

Safety rules for the construction and installation of lifts

Part 5: Electric and Hydraulic access, goods only lifts

This Namibian standard is the identical implementation of SANS 1545-5:2007 and is adopted with the permission of the South African Bureau of Standards

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National foreword

This Namibian Standard (NAMS) is identical to South African Standard SANS 1545-5:2007 Safety rules for the construction and installation of lifts, Part 5: Electric and Hydraulic access, goods only lifts, and was approved for adoptions by the Namibian Standards Institution CEO.

Namibian standards are developed based on NSI Standards development procedures in accordance with the rules given in the International Organisation for Standardisation/ International Electrotechnical Commission (ISO/IEC) Directives 1, ISO/IEC Guide 21-1 Adoption of international standards as regional or national standards and WTO – TBT World Trade Organisation code of Good Practice (which is published as Annex 3 in the TBT Agreement)

The NSI Management Technical Committee responsible for the standard is NSI TC 8/SC 1, Lifts and Escalators.

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Any reference to SABS 1545-5 is deemed
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SOUTH AFRICAN NATIONAL STANDARD

Safety rules for the construction and installation of lifts

Part 5: Electric and hydraulic access, goods only lifts

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Edition 1.1

Table of changes

Change No.	Date	Scope
Amdt 1	2007	Amended to change the designation from SABS to SANS, to update referenced standards, to delete reference to South African legislation in the body of the text, to change the annex on list of electric safety devices to be checked (annex A), to replace the annex on technical dossier (annex C), and to add a new annex on comprehensive report for access goods only lifts (annex K).

Foreword

This South African standard was approved by National Committee StanSA SC 5120.50B, *Lifts, escalators and passenger conveyors – Lifts other than domestic lifts*, in accordance with procedures of Standards South Africa, in compliance with annex 3 of the WTO/TBT agreement.

The technical committee responsible for this part of SANS 1545 has accepted the text of EN 81-3, *Safety rules for the construction and installation of lifts – Part 3: Electric and hydraulic service lifts*, as adapted.

This document was published in May 2007. This document supersedes SABS 1545-5:2000 (edition 1).

In 5.3 reference is made to the “relevant national legislation”. In South Africa this means the National building regulations and building standards Act, 1977 (Act No. 103 of 1977). **Amdt 1**

SANS 1545 comprises the following parts, under the general title *Safety rules for the construction and installation of lifts*:

Part 1: Electric lifts.

Part 2: Hydraulic lifts.

Part 3: Lifts for persons with disabilities (stairlifting platforms). **Amdt 1**

Part 4: Lifts for persons with disabilities (vertical lifting platforms). **Amdt 1**

Part 5: Electric and hydraulic access, goods only lifts.

Part 6: Rack-and-pinion lifts.

Part 7: Electric and hydraulic service lifts (dumb waiters).

Part 8: To be allocated.

Part 9: Lift landing doors – Fire resistance testing.

A vertical line in the margin shows where the text has been technically modified by amendment No. 1.

Annexes A, B, D, J and K form an integral part of this part of SANS 1545. Annexes C, E, F, G, H and ZA are for information only. **Amdt 1**

0 Introduction

0.1 General

0.1.1 This part of SANS 1545 defines safety rules related to access, goods only lifts with a view to safeguarding persons and objects against the risk of accidents associated with the use, maintenance and emergency operation of access, goods only lifts.

0.1.2 A study has been made of the various aspects of incidents possible with access, goods only lifts in the following areas:

0.1.2.1 Risks possible due to:

- a) shearing;
- b) crushing;
- c) falling;
- d) impact;
- e) trapping;
- f) fire;
- g) electric shock; and
- h) failure of material due to
 - 1) mechanical damage,
 - 2) wear,
 - 3) corrosion.

0.1.2.2 Persons to be safeguarded:

- a) users;
- b) maintenance and inspection personnel; and
- c) persons outside the access, goods only lift well and the machine room (if any).

0.1.2.3 Objects to be safeguarded are

- a) loads in car,
- b) components of the access, goods only lift installation, and
- c) the building in which the access, goods only lift is installed.

0.2 Principles

In drawing up this part of SANS 1545, the following have been used.

0.2.1 This part of SANS 1545 does not repeat all the general technical rules applicable to every electrical, mechanical, or building construction, including the protection of building elements against fire.

It was, however, deemed necessary to establish certain requirements of good construction, either because they are peculiar to access, goods only lift manufacture or because in the case of access, goods only lift utilization, the requirements may be more stringent than elsewhere.

0.2.2 This part of SANS 1545 does not only address the essential safety requirements of the Machinery Directive, but additionally states minimum rules for the installation of access, goods only lifts into buildings/constructions. In some countries there might be regulations for the construction of buildings, etc. which cannot be ignored.

Typical clauses affected by this are those that define minimum values for the height of the machine and pulley rooms and for the dimensions of their access doors.

0.2.3 When the weight, size or shape (or both) of components prevent them from being moved by hand, they are

- a) either fitted with attachments for lifting gear, or
- b) designed so that they can be fitted with such attachments (for example by means of threaded holes), or
- c) shaped in such a way that standard lifting gear can easily be attached.

0.2.4 As far as possible the standard sets out only the requirements that materials and equipment have to meet in the interests of safe operation of access, goods only lifts.

0.2.5 Negotiations will have been made between the customer and the supplier about

- a) the intended use of the access, goods only lift,
- b) environmental conditions,
- c) civil engineering problems, and
- d) other aspects related to the place of installation.

0.2.6 This part of SANS 1545 only addresses the health and safety of human beings and not that of domestic animals.

0.3 Assumptions

Possible risks have been considered for each component that may be incorporated in a complete access, goods only lift installation. Rules have been drawn up accordingly.

0.3.1 Components are:

- a) designed in accordance with usual engineering practice and calculation codes, including all failure modes;

- b) of sound mechanical and electrical construction;
- c) made of materials with adequate strength and of suitable quality; and
- d) free of defects, and harmful materials, such as asbestos, are not used.

0.3.2 Components are kept in good repair and working order, so that the required dimensions remain fulfilled despite wear.

0.3.3 Components will be so selected and installed that foreseeable environmental influences and special working conditions do not affect the safe operation of the access, goods only lift.

0.3.4 By design of the load bearing elements, a safe operation of the access, goods only lift is assured for loads ranging from zero to 100 % of the rated load.

0.3.5 The requirements of this part of SANS 1545 regarding electric safety devices are such that the possibility of a failure of an electric safety device that complies with all the requirements of the standard needs not to be taken into consideration.

0.3.6 Users have to be safeguarded against their own negligence and unwitting carelessness when loading the access, goods only lift in the intended way.

0.3.7 The car is not used to move persons inside the well.

0.3.8 If, in the course of maintenance work, a safety device, normally not accessible to the users, is deliberately neutralized, safe operation of the access, goods only lift is no longer assured, but compensatory measures will be taken to ensure the safety of users in conformity with maintenance instructions.

It is assumed that maintenance personnel are instructed and that they work according to the instructions.

0.3.9 In the case of horizontal forces, the following have been used:

- a) static force: 300 N; and
- b) force resulting from impact: 1 000 N (reflecting the values that one person can exert).

0.3.10 With the exception of the items listed below, a mechanical device built according to good practice and the requirements of this standard will not deteriorate to a point of creating a hazard without the possibility of detection. The following mechanical failures are considered:

- a) breakage of the suspension;
- b) uncontrolled slipping of the ropes on the traction sheave;
- c) breakage and slackening of all linkage by auxiliary ropes, chains and belts;
- d) failure of one of the mechanical components of the electromechanical brake, which is used in the application of the braking action on the drum or disk;
- e) failure of a component associated with the main drive elements and the traction sheave (rupture in the hydraulic system, jack excluded); and
- f) small leakage in the hydraulic system (jack included).

0.3.11 In the case of access, goods only lifts provided with devices against free fall or descent with excessive speed which stop the access, goods only lift car completely (i.e. safety gear, rupture valve), the possibility of the car striking the buffer(s) with a speed exceeding 115 % of the rated speed downwards does not need to be taken into consideration.

0.3.12 When the speed of the car is linked to the electrical frequency of the mains up to the moment of application of the mechanical brake, the speed is assumed not to exceed 115 % of the rated speed or a corresponding fractional speed.

0.3.13 From the definition (see 3.1), access, goods only lifts are regarded as permanent lifts that do not transport people.

0.3.13.1 For the purpose of maintenance, the well is regarded as inaccessible to maintenance personnel if any opening giving access to the well has dimensions which do not exceed 0,3 m or if, regardless of its dimensions:

- a) the depth of the well exceeds 1 m;
- b) the area of the well exceeds 1 m²; and
- c) provisions are taken (if possible) to enable easy maintenance from outside.

0.3.13.2 The machine room (if used) is regarded as accessible to maintenance personnel if:

- a) the openings giving access have a minimum size of 0,60 m × 0,60 m; and
- b) the height of the machine room is at least 1,80 m.

0.3.14 Means of access is to be provided to move heavy equipment (see 0.2.5).

0.3.15 To ensure the correct functioning of the equipment in the machine room, i.e. taking into account the heat dissipated by the equipment, the ambient temperature in the machine room (or lift shaft) is assumed to be maintained between +5 °C and +35 °C.

0.4 Essential requirements and directives

Essential requirements and directives applicable to South Africa are given in annex ZA of this part of SANS 1545.

0.5 Deleted by amendment No. 1.

Contents

	Page
Foreword	
Introduction	
1 Scope	9
2 Normative references	10
3 Definitions	11
4 Units and symbols	15
4.1 Units	15
4.2 Symbols	15
5 Access, goods only lift well	15
5.1 General provisions	15
5.2 Well enclosure	16
5.3 Walls, floor and ceiling of the well	19
5.4 Protection of any spaces located below the car or the balance weight	20
5.5 Protection in the well	20
5.6 Headroom and pit	21
5.7 Exclusive use of the access, goods only lift well	22
5.8 Lighting of the well	22
5.9 Emergency release	22
6 Machine rooms	23
6.1 General provisions	23
6.2 Access	23
6.3 Construction and equipment of machine rooms	24
7 Landing doors	25
7.1 General provisions	25
7.2 Strength of doors and frames	25
7.3 Height and width of entrances	26
7.4 Sills, guides and door suspension	26
7.5 Protection in relation to door operation	27
7.6 Local lighting and "car here" signal lights	28
7.7 Locking and closed landing door check	28
8 Car and balance weight	30
8.1 Height of car	30
8.2 Available car area, rated load	30
8.3 Walls, floor and roof of the car	30
8.4 Apron and automatic bridging sills	32
8.5 Car entrance	32
8.6 Car doors	33
8.7 Protection during operation of doors	33
8.8 Balance weight	33
8.9 Lighting	33

SANS 1545-5:2007

Edition 1.1

9	Suspension, precautions against free fall and descent with excessive speed, and creeping of the car	34
9.1	Suspension.....	34
9.2	Distribution of load between the ropes or the chains	34
9.3	Protection for traction sheaves, pulleys and sprockets	35
9.4	Precautions against free fall of the car, descent of the car with excessive speed, creeping, and against free fall of the balance weight	36
9.5	Safety gear	36
9.6	Tripping means for safety gear.....	37
10	Guide rails, buffers and final limit switches.....	39
10.1	General provisions concerning guide rails	39
10.2	Guiding of the car and the balance weight	41
10.3	Buffers and fixed stops for car and balance weight.....	41
10.4	Car and balance weight buffers.....	41
10.5	Final limit switches	41
11	Clearances between the car and the wall facing the car entrance	43
11.1	General provision	43
11.2	Clearance between the car and the wall facing the car entrance	43
11.3	Clearances between the car and the balance weight	43
12	Access, goods only lift machine	43
12.1	General provision	43
12.2	Lift machines for electric access, goods only lifts.....	43
12.3	Machine, jack and other hydraulic equipment for hydraulic access, goods only lifts	46
13	Electrical installations and appliances	54
13.1	General provisions	54
13.2	Contactors, relay-contactors, components of safety circuits	55
13.3	Protection of motors	56
13.4	Main switches	56
13.5	Electric wiring	57
13.6	Lighting and socket outlets.....	59
14	Protection against electric faults; controls; priorities	59
14.1	Failure analysis and electric safety devices	59
14.2	Controls	64
15	Notices, markings and operating instructions.....	68
15.1	General provisions	68
15.2	Rated load and vendor's name	68
15.3	Car roof	69
15.4	Machine and pulley rooms	70
15.5	Well	70
15.6	Overspeed governor.....	71
15.7	Pit	71
15.8	Electrical identification.....	71
15.9	Unlocking key for landing doors	71
15.10	Locking devices.....	71
15.11	Groups of lifts	71
15.12	Tank	71

16	Examinations, tests, register and maintenance	71
16.1	Examinations and tests	71
16.2	Register	72
16.3	Vendor information	73
Annex A	(normative) Forms for electric access, goods only lifts	74
Annex B	(normative) Unlocking triangle	82
Annex C	(informative) Comprehensive report for electric lifts	83
Annex D	(normative) Examinations and tests before putting into service	85
Annex E	(informative) Periodic examinations and tests after an important modification or after an accident	89
Annex F	(informative) Construction of walls of access, goods only lift	91
	wells and landing doors facing a car entrance	91
Annex G	(informative) Proof of guide rails	92
Annex H	(informative) Electronic components — Failure exclusion	101
Annex J	(normative) Calculations of rams, cylinders, rigid pipes and fittings	108
Annex K	(normative) Comprehensive report for access goods only lifts	114
Annex ZA	(informative) Essential requirements applicable to South Africa or other provisions of EU or South African directives	116
	Bibliography	117